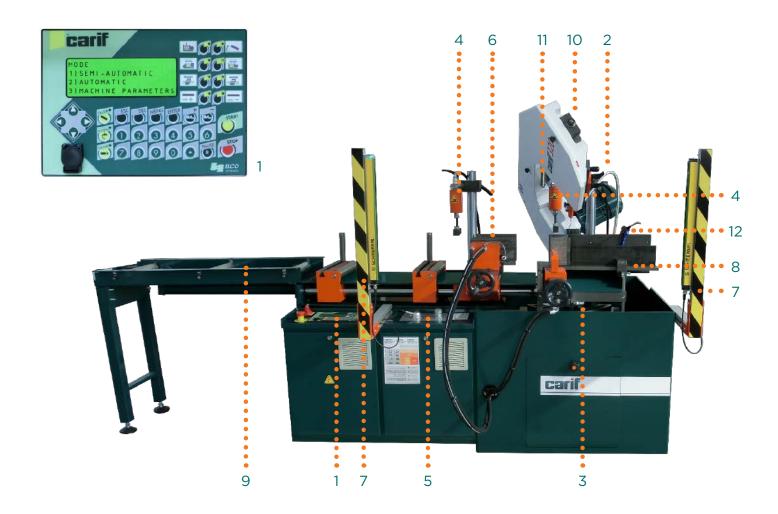
## CECIF 320 BA CNC

#### AUTOMATIC HYDRAULIC BAND SAW WITH NUMERICAL CONTROL



#### **Standard Features:**

- 1. 2 Axes numerical control with USB keyfor updates.
- Easy and fast storage up to 100 cutting programs with visualization of all parameters.
- 2. Speed moto-variator, electronic version Kw 2,2.
- 3. Graduated plate for miter cutting 0/60° independent from the plans for pieces support.
- 4. 2 Hydraulic devices for vertical clamping of bars.
- 5. Hydraulic block for a fine regulation of bow feed and cutting pressure.
- 6. Hardened and carburized jaws for strong fixture and moving of full bars.
- 7. Safety guards front and back.
- 8. Wide Plans for piece support for a comfortable and practical cutting area.
- 9. Roller-unit L=1m for bar support.
- 10. Sensor for monitoring blade rotation.
- 11. Working LED light.
- 12. Flushing hose.
- 35Lt. Hydraulic oil for hydraulic power-pack.
- Complete coolant equipment of 50 Lt. tank with electro-pump.
- Bimetal blade M42 mm 3025x27x0,9, cardboard box + pallet, service wrenches, instruction manual and spare parts list.

# 320 BA CNC CHIF

#### **CUTTING CAPACITY**

| 90° |  | +45° | +60° | +90°         |  | +45° | +60° | +90° *       |  | +45°         | +60°         | 90° opt.     |
|-----|--|------|------|--------------|--|------|------|--------------|--|--------------|--------------|--------------|
| 275 |  | 200  | 130  | 265*/<br>250 |  | 185  | 130  | 320 x<br>220 |  | 185 x<br>220 | 120 x<br>140 | 320 x<br>230 |

\* With thickness

LxH

#### **TECHNICAL FEATURES**

| m           | [KW]          | [m/1']2 |     | Kg   | - B - + + |      | h h h          |     |
|-------------|---------------|---------|-----|------|-----------|------|----------------|-----|
| mm          | KW            | m/1'    | mm  | Kg   | В         | L    | н              | h   |
| 3025x27x0,9 | 2,2-0,75-0,09 | 15÷120  | 320 | 1050 | 1950      | 2770 | 1800 /<br>1320 | 830 |

H\* Bow up / Bow down

## **Optional**

- 1. Air/oil lubrication system 3lt. 2 elements
- 2. Digital angle display
- 3. Laser line for positioning
- 4. Slide for cut pieces



### **Roller units**

Modular roller-unit type "A" : length 1m - width 400 mm - capacity 0,9 t/m Modular roller-unit type "B" : length 1m - width 400 mm - capacity 0,9 t/m Plan type "C" for connection roller-unit type "A" to the machine : width 400 mm

